



Material - DIN EN 1753 EN-MB21230

Standard Specification for Magnesium Alloy Ingots and Castings

Group - Non-Ferrous Magnesium Alloy

Sub Group - DIN EN 1753 Magnesium Alloy Ingots and Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	5.600 - 6.400	As-Cast	
Copper	Cu %	0.008 max.		
Iron	Fe %	0.004 max.		
Manganese	Mn %	0.230 max.		
Nickel	Ni %	0.001 max.		
Other	Ot%	0.010 max.		
Silicon	Si %	0.050 max.		
Zinc	Zn %	0.200 max.		
Magnesium	Mg %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	220 min.
-	-	-	Yield Strength in Mpa	130 min.
-	-	-	Elongation in %	8 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	62 min.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
AM60B	ANSI/AA	USA	Casting
B94 AM60B	ASTM	USA	Casting
B951 AM60B	ASTM	USA	Casting
B951 M10602	ASTM	USA	Casting
B275 AM60B	ASTM	USA	Casting
EN-MB21230	BDS	Bulgaria	Ingot and Casting
EN-MBMgAl6Mn	AFNOR NF	France	Ingot and Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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